

**Garant**
**WNMG 080404, Grade: HB7035-1**


## Order data

Order number	251962 HB7035-1
GTIN	4045197875013
Item class	21G

## Description

WNMG 080404 HB7035-1 Grade: HB7035-1  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Grade	HB7035-1
Main application	P
Cutting conditions	heavily interrupted
Feed $f$	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 350 m/min
Cutting depth $a_p$	0.3 - 2 mm
Chip breaker	SS

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning